

**Work Order ID 61499**

Friday, August 27, 2010 10:43:13 AM



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Item ID: D206-555-007

Accept



Setup Start



Revision ID:

Item Name: Scuff Plate Aft LH

Stop



Start Date: 8/27/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/27/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2010 RA110072Approvals: Process Plan: MFDate: 08-27 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC:

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D206-555 | Rev C        |

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Quality Control

Memo

Original B58455 @ CHG002

0.00

8/08/20

110



Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Packaging

Packaging

Memo

Reidentify with the new batch # @ CHG002

0.00

8/08/20 ①

120



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/08/2010

|   |               |  |
|---|---------------|--|
| <b>DART</b><br>Dart Aerospace Ltd.<br>1270 ABERDEEN ST.<br>HAWKESBURY, ON, CANADA K6A 1K7 |               | TC APPROVAL # 09-89<br>TEL: 1-613-632-5200 |
| P/N   | D206-555-007  | CHG  |
| DESC.   | Scuff Plate   | STC  |
| LOT   | B58445        | STC  |
| MODEL   | 206L/L1/L3/L4 | STC  |

MADE IN CANADA D2729-1

C210/8/30

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries